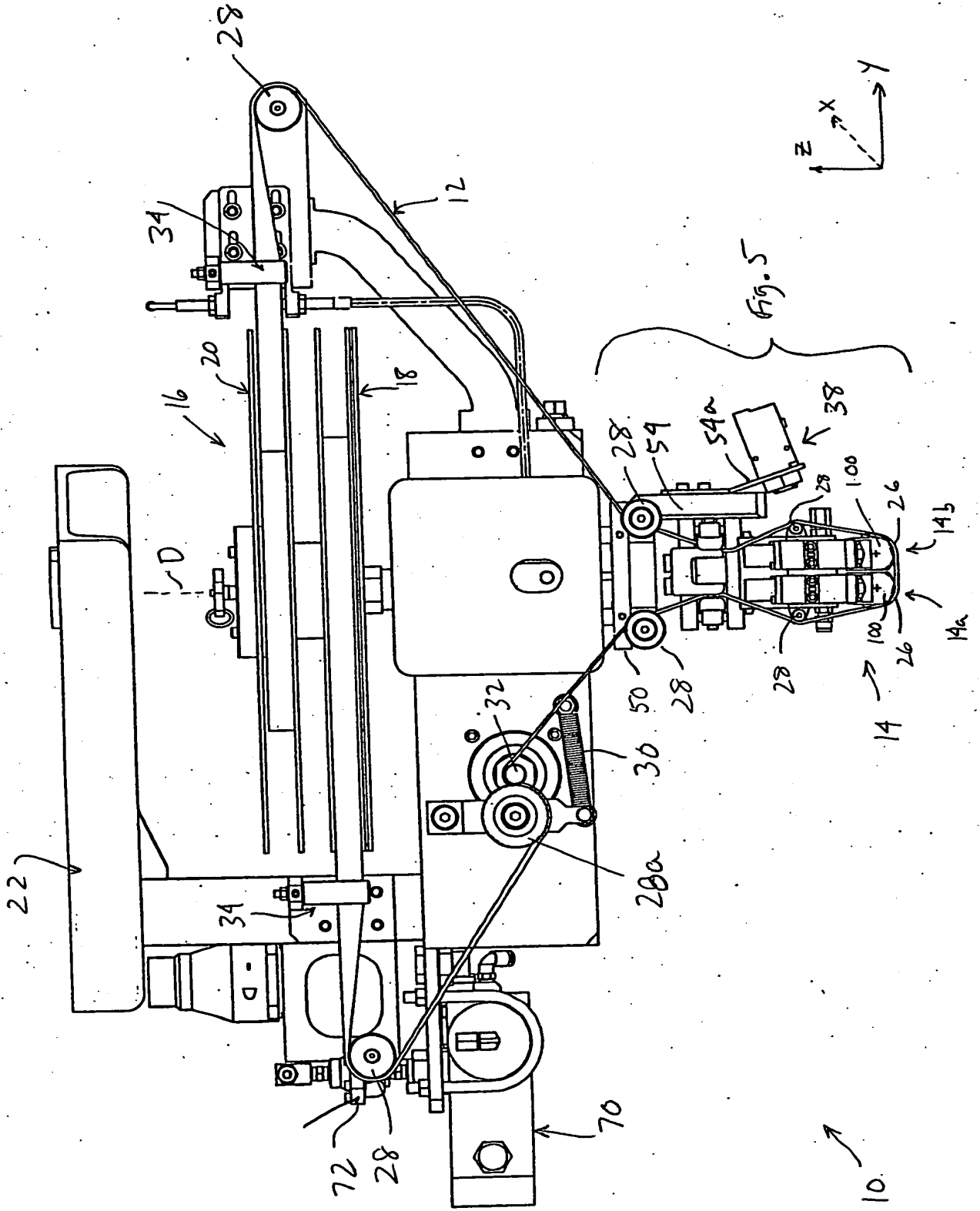


FIG. 1



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FIG. 2

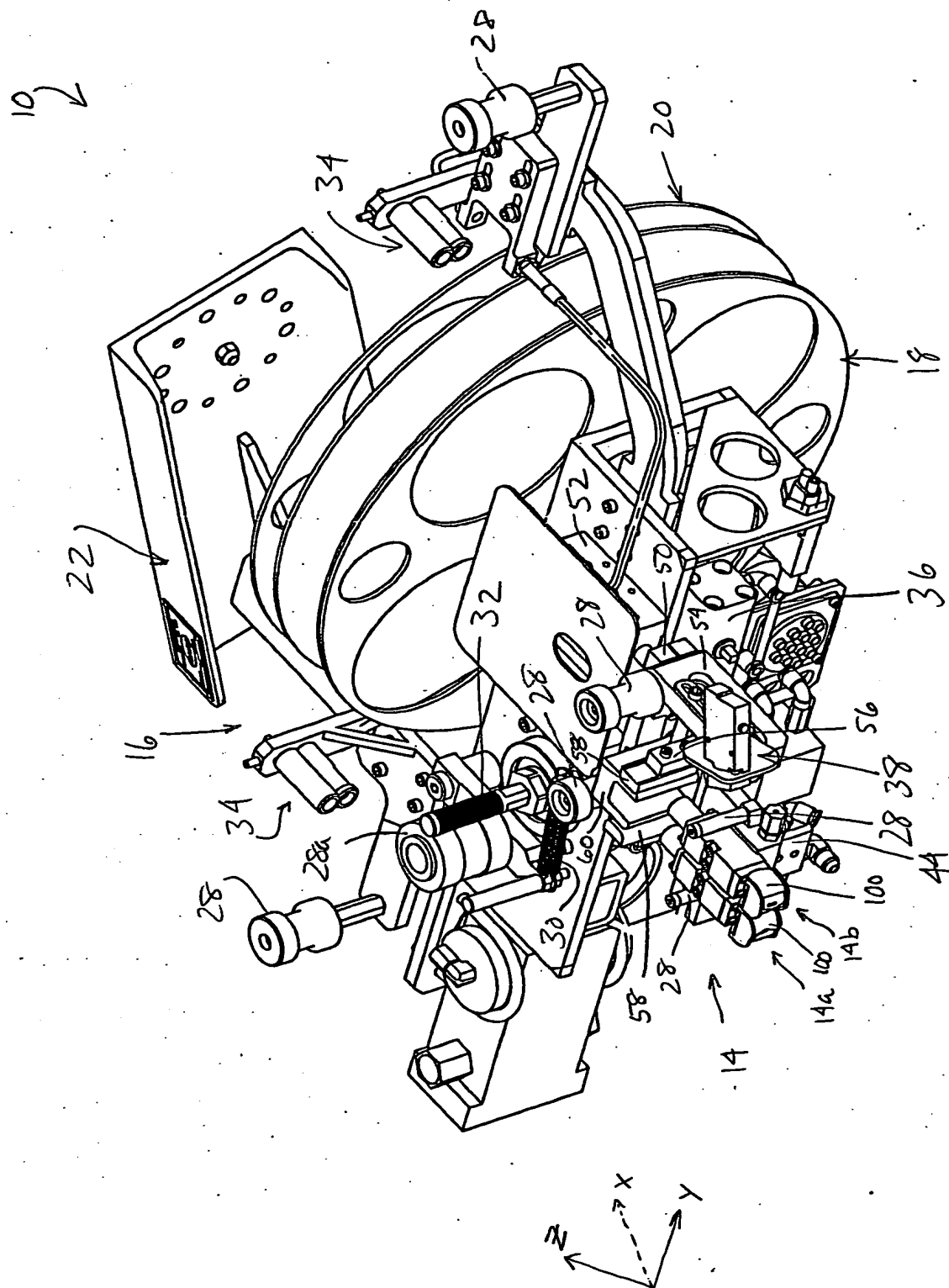
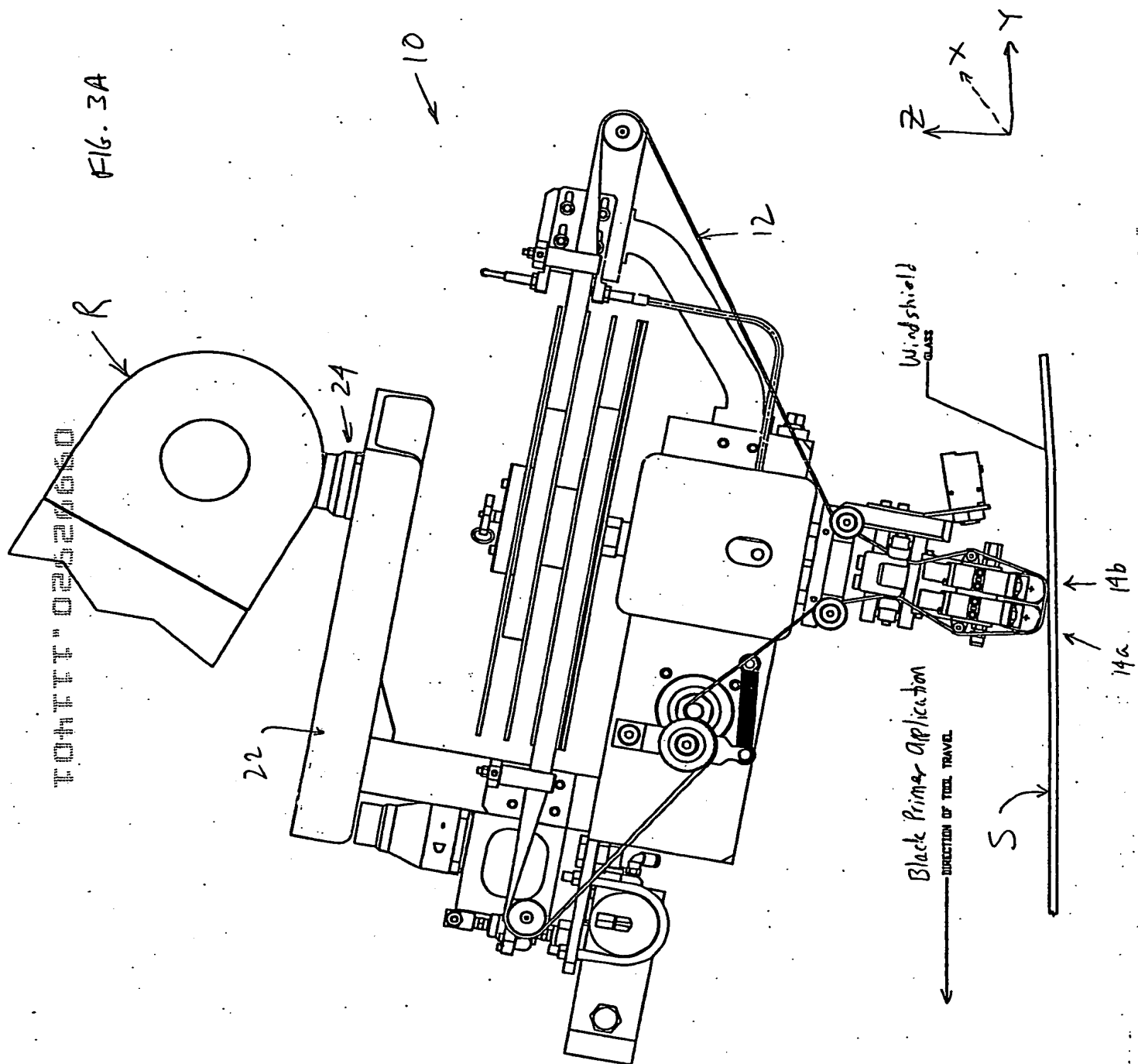


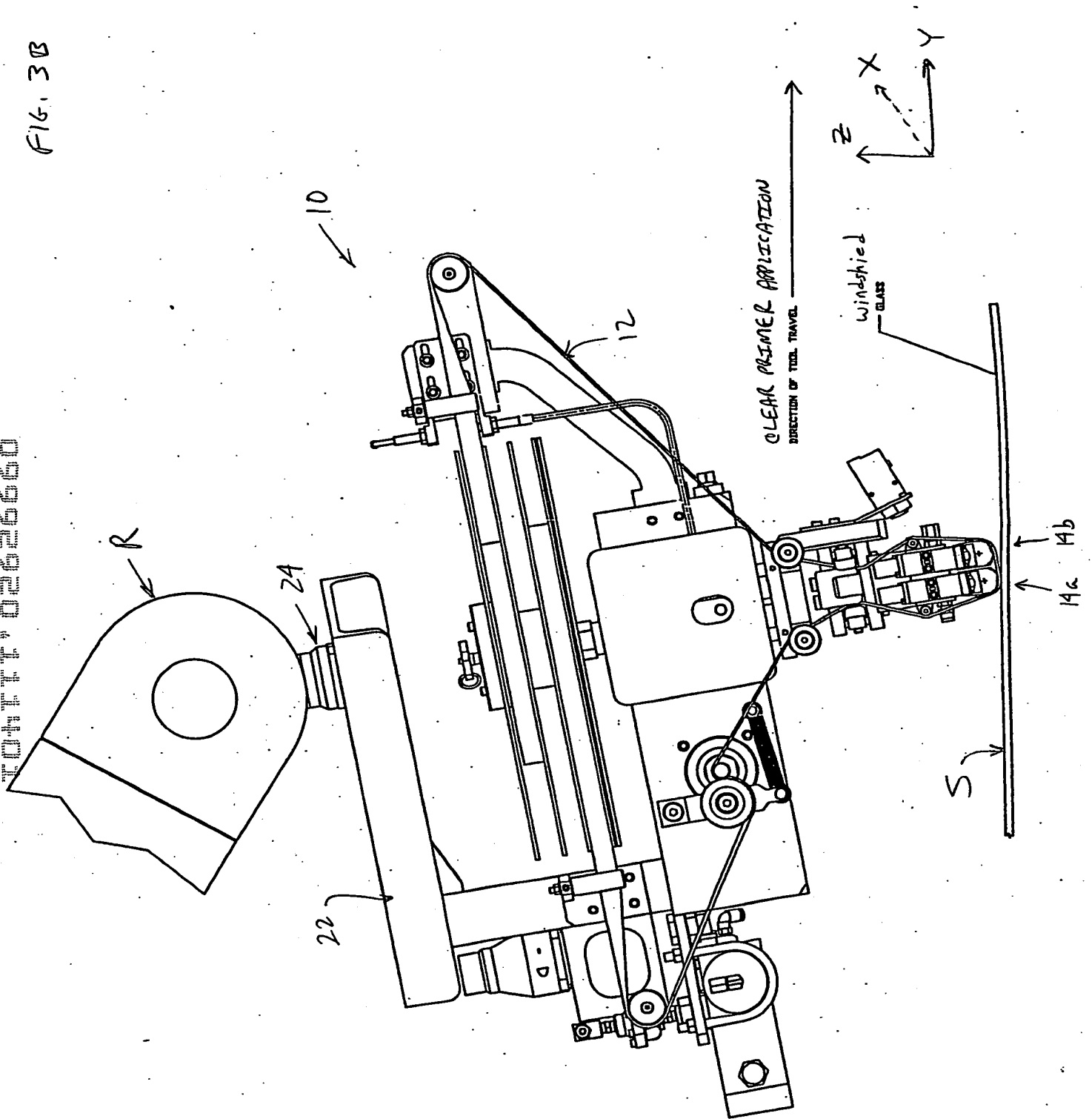
FIG. 3A

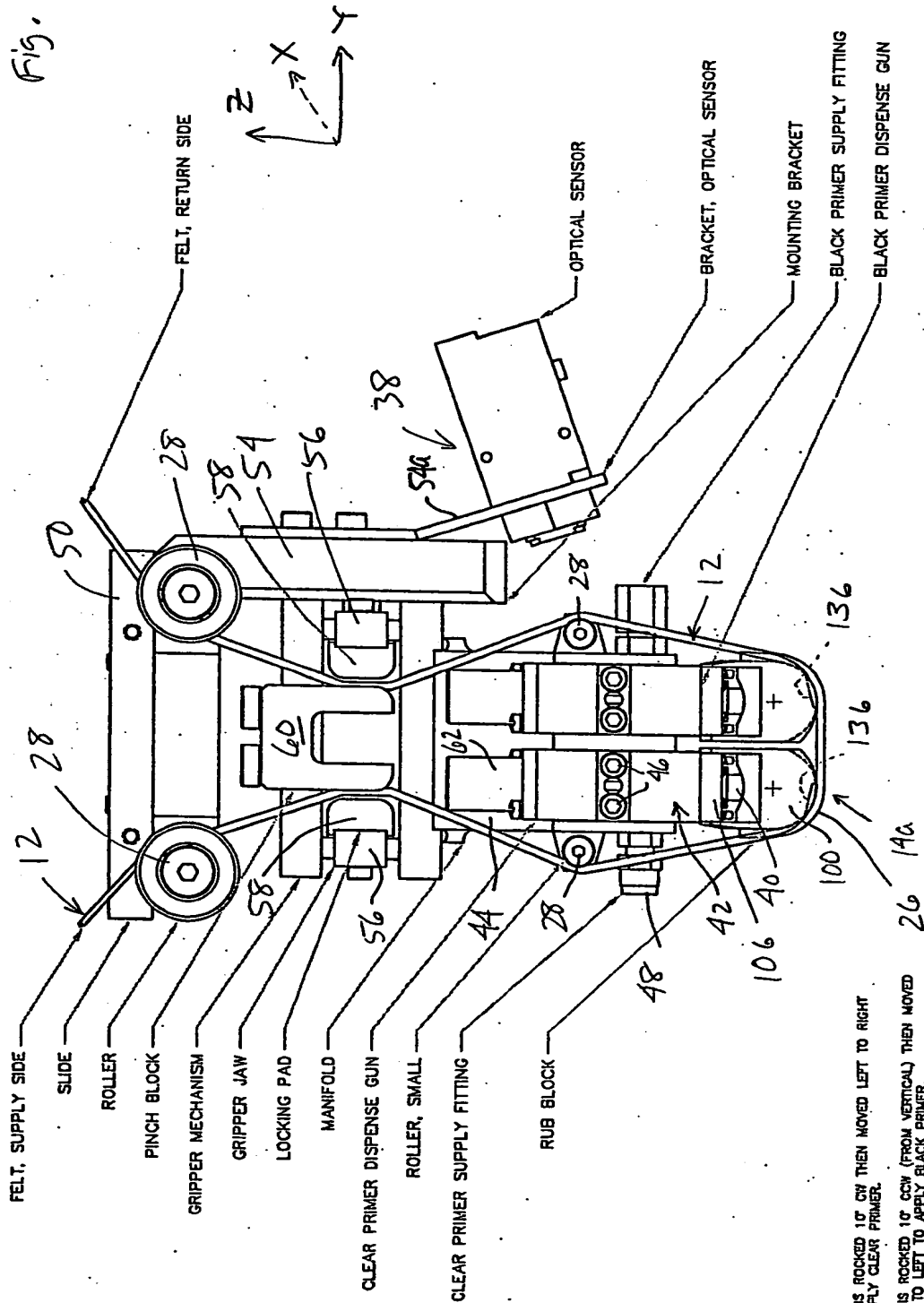
FIG. 3A



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FIG. 3B

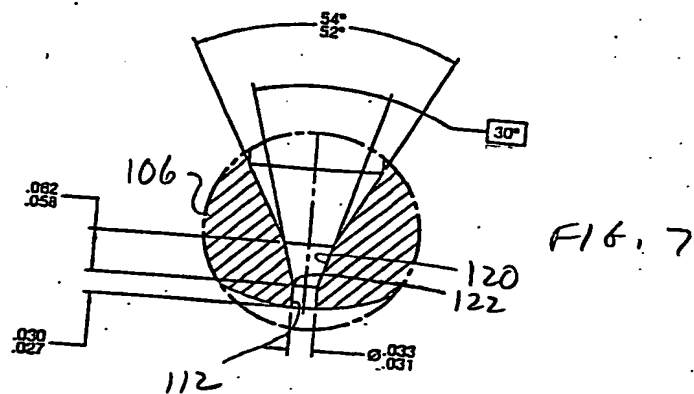
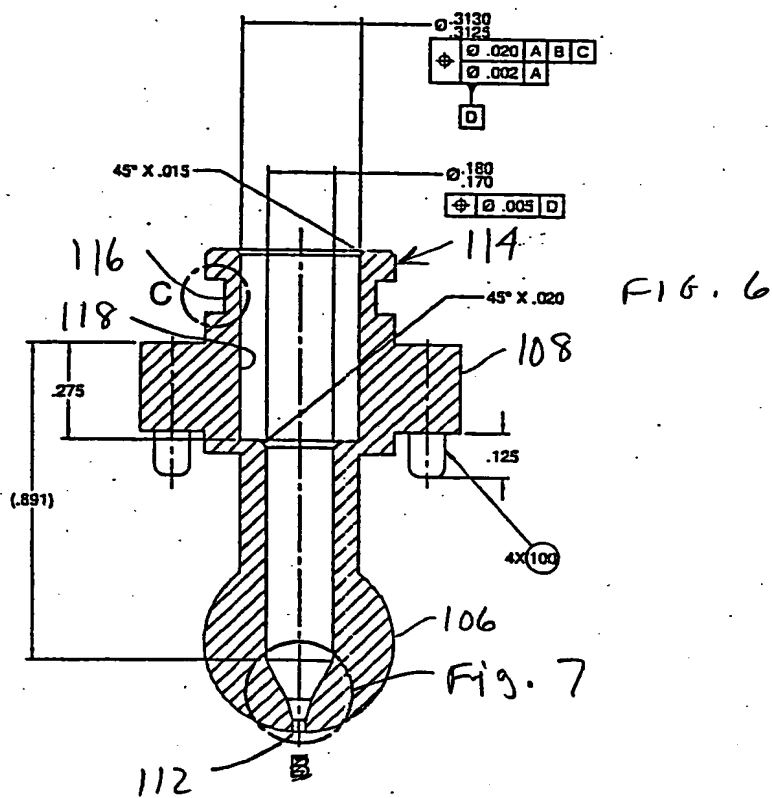
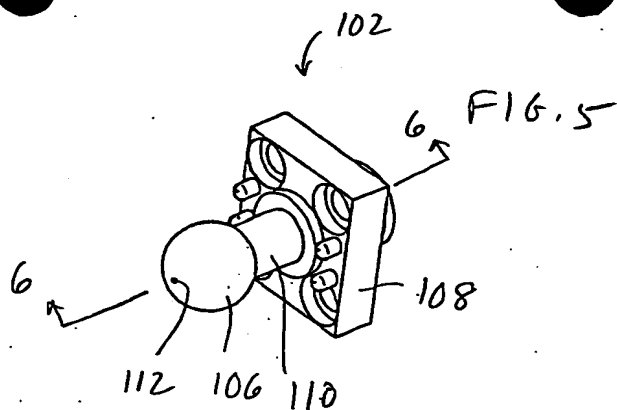




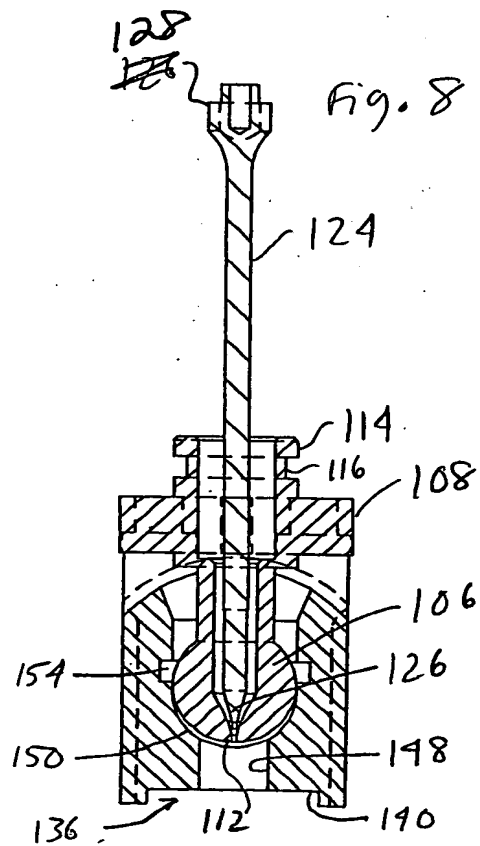
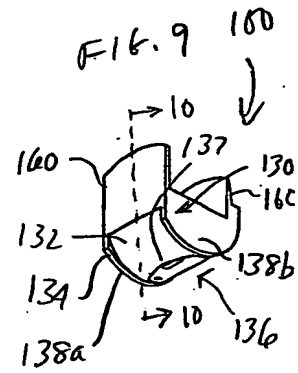
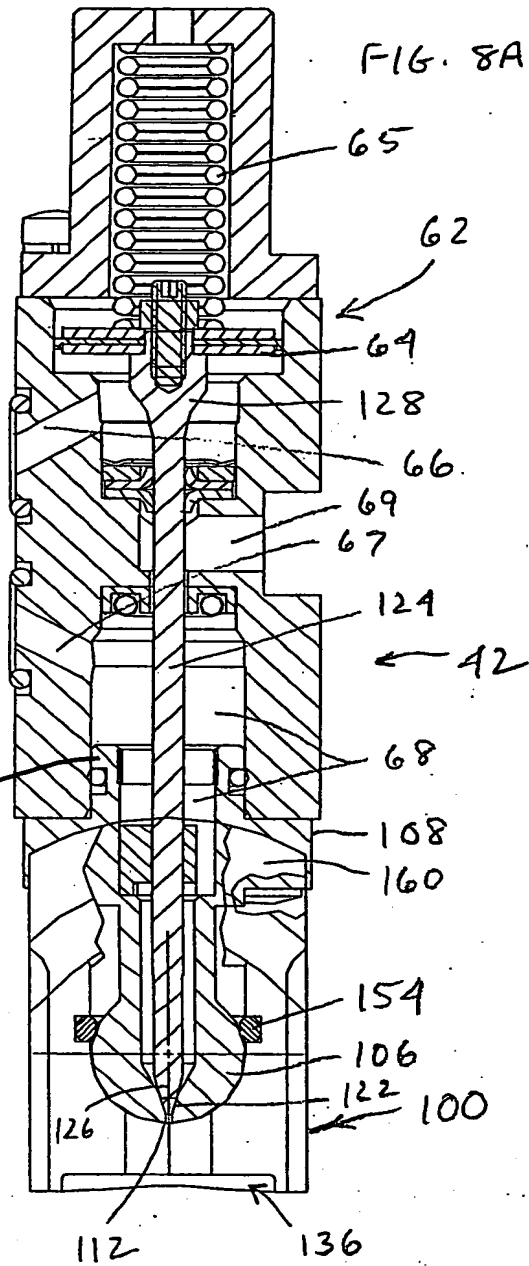
NOTES:

1. TOOL IS ROCKED 10° CW THEN MOVED LEFT TO RIGHT TO APPLY CLEAR PRIMER.
2. TOOL IS ROCKED 10° CCW (FROM VERTICAL) THEN MOVED RIGHT TO LEFT TO APPLY BLACK PRIMER.
3. CLEAR PRIMER APPLICATION IS ALWAYS DONE FIRST.
4. RUB BLOCKS FOR CLEAR & BLACK ARE IDENTICAL.
5. THE CLEAR PRIMER DISPENSE GUN HAS A .02 IN. DIA. ORIFICE AND THE BLACK PRIMER DISPENSE GUN HAS A .032 IN. DIA. ORIFICE.

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[illegible]

FIG. 11

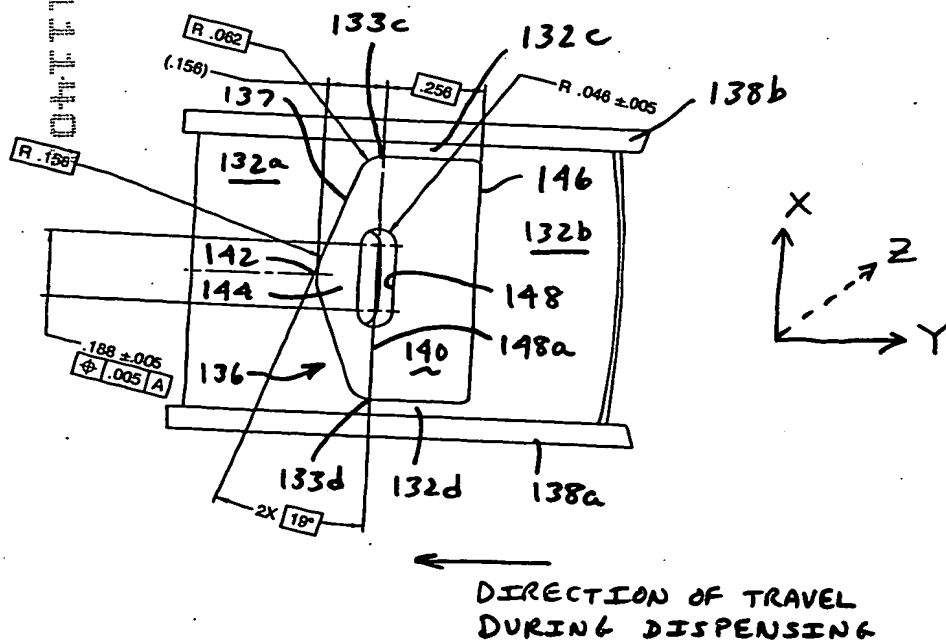
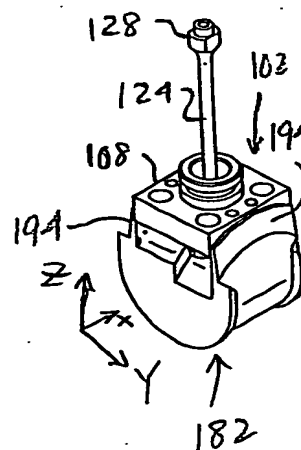


FIG. 12



### DIRECTION OF TRAVEL DURING DISPENSING

FIG. 13B

FLUID MANIFOLD, SUPPORT BKT.

62

DISPENSE GUN

42

RUB BLOCK

160

FELT

108

5

10"

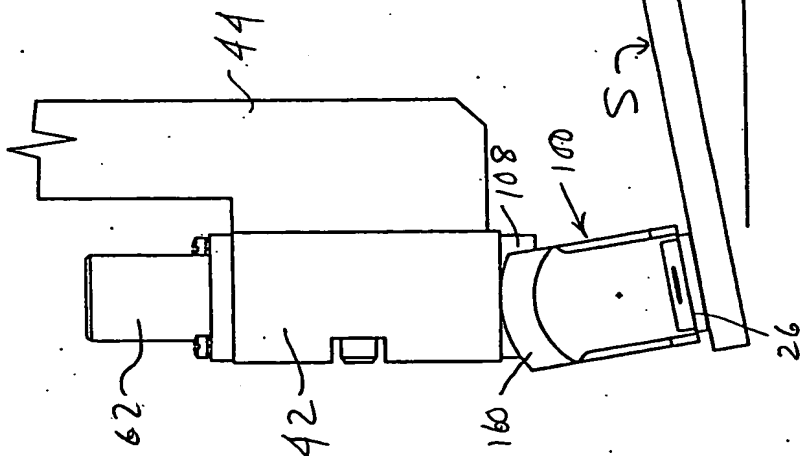
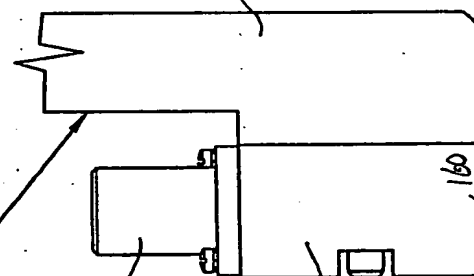
26

GLASS / SUBSTRATE

X  
Y  
Z

100

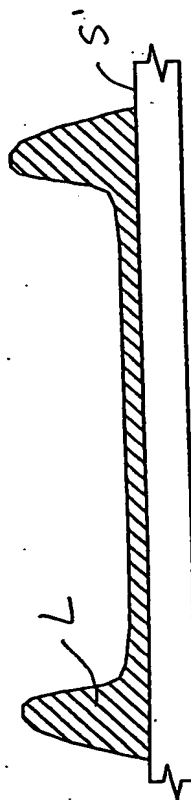
44



NOTES:

1. PATH OF TOOL IS INTO PLANE OF PAPER.

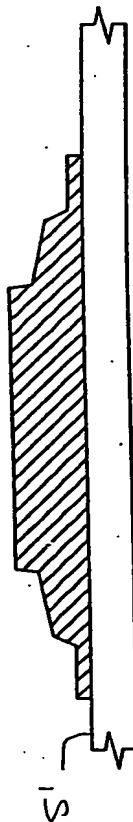
FIG. 14A



TYPICAL DRIF N DRAG BEAD  
CENTER THICKNESS ~ .0003 INCH

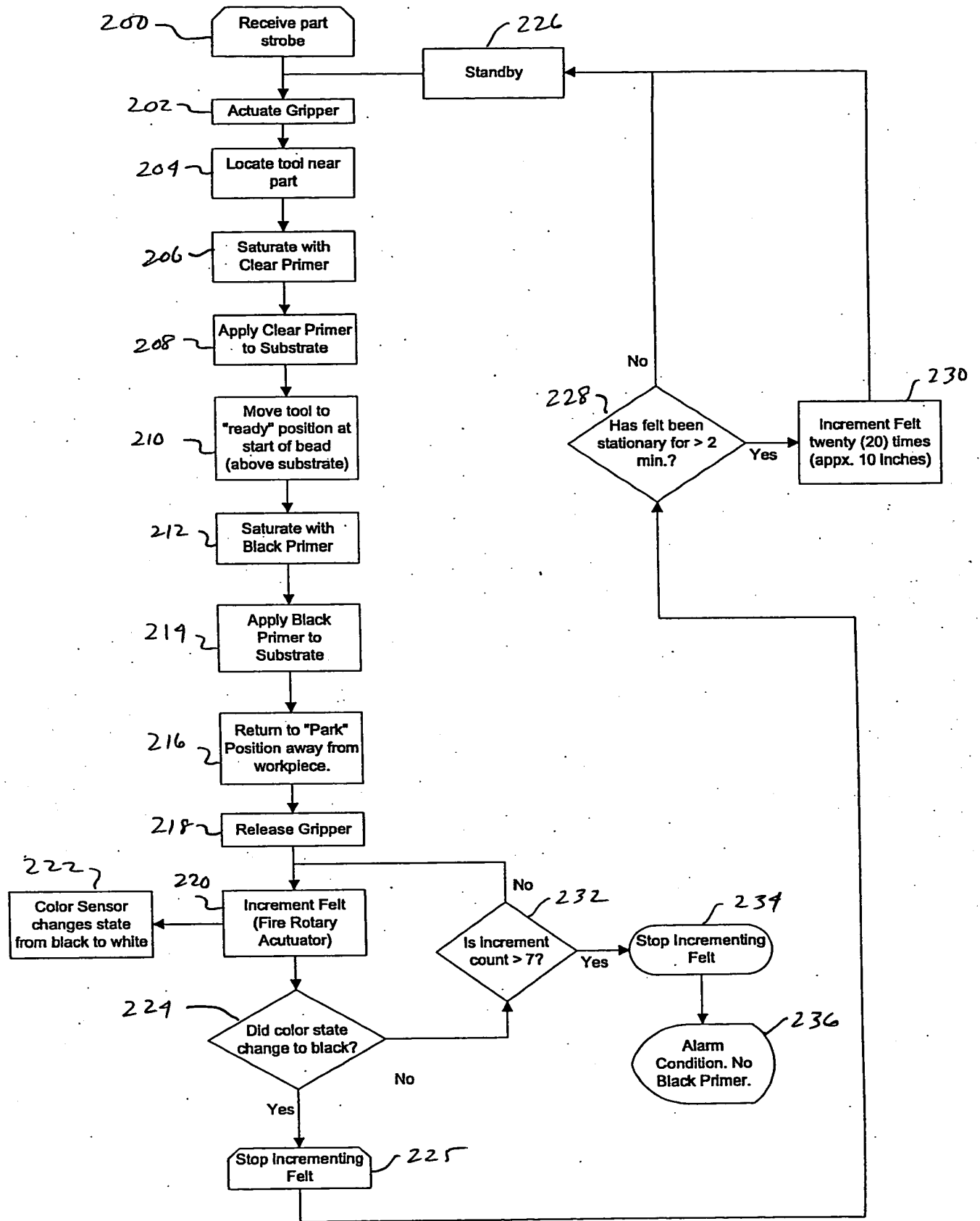
PRIOR ART

FIG. 14B



TYPICAL FLOW THRU FELT BEAD  
CENTER THICKNESS ~ .0008 INCH

FIG. 15



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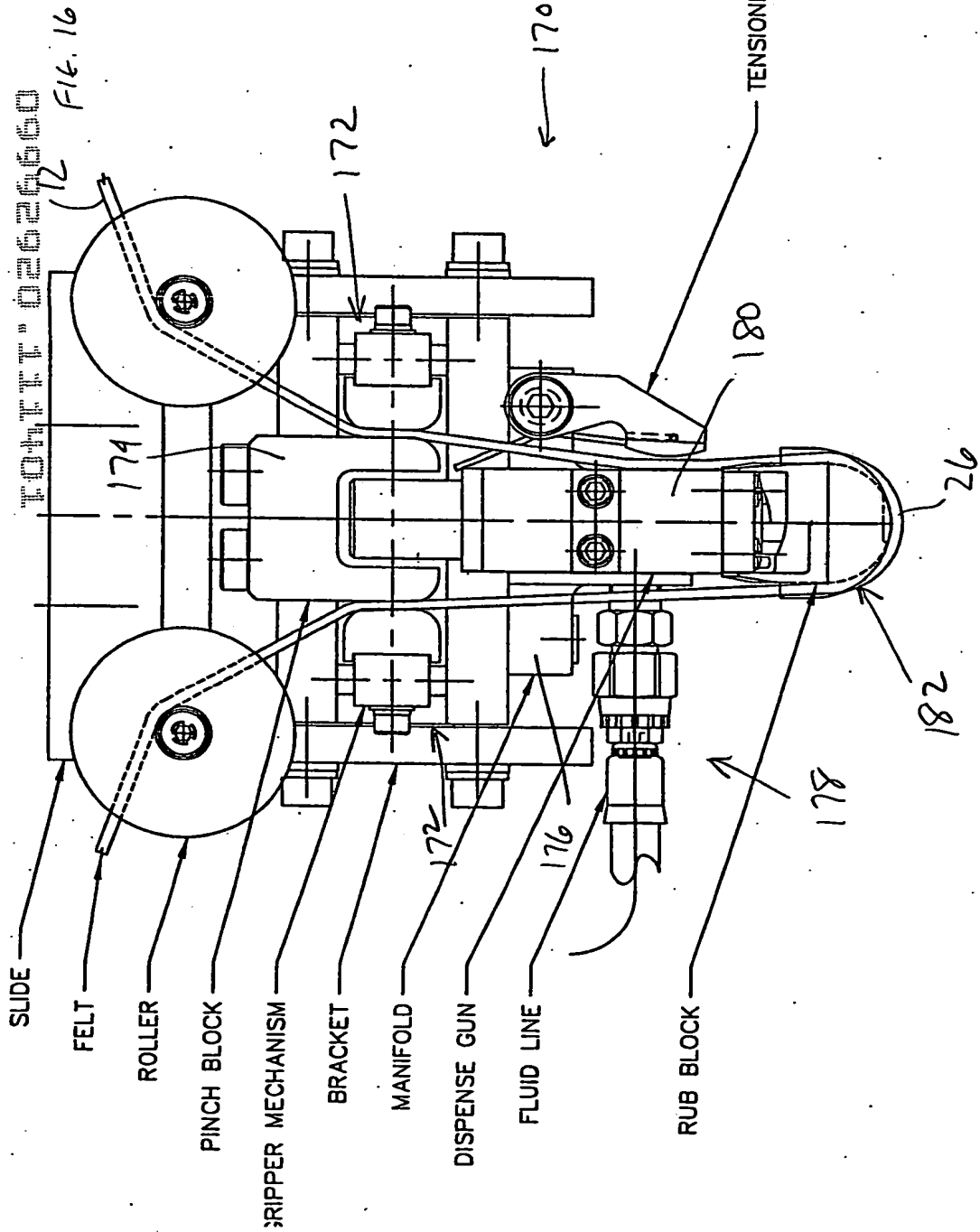


FIG. 17

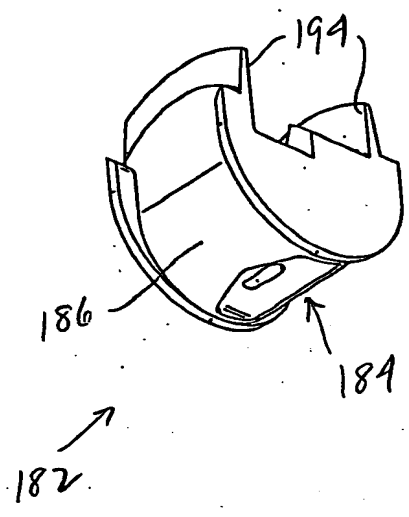
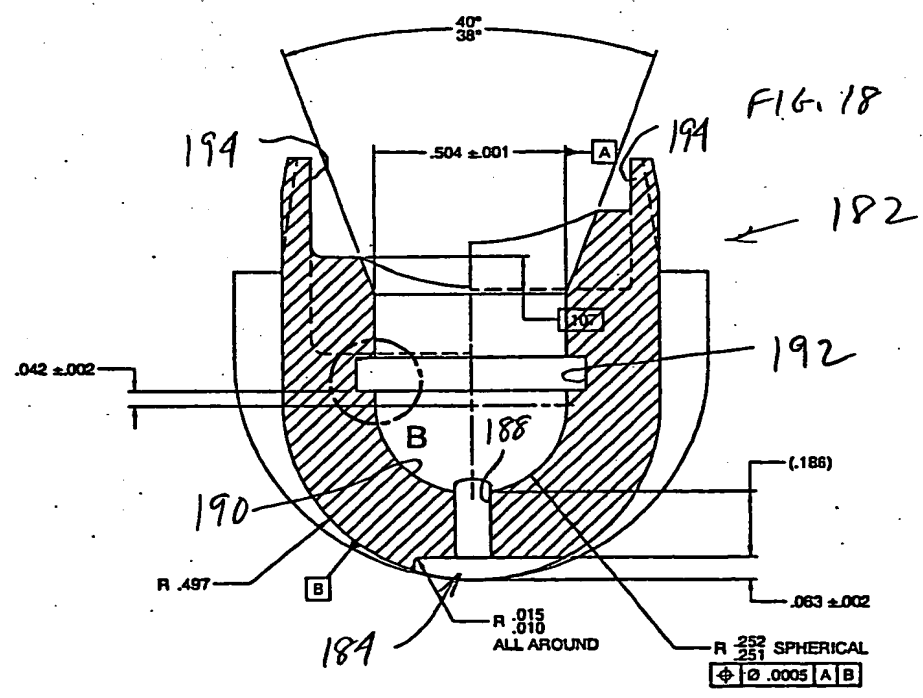


FIG. 18



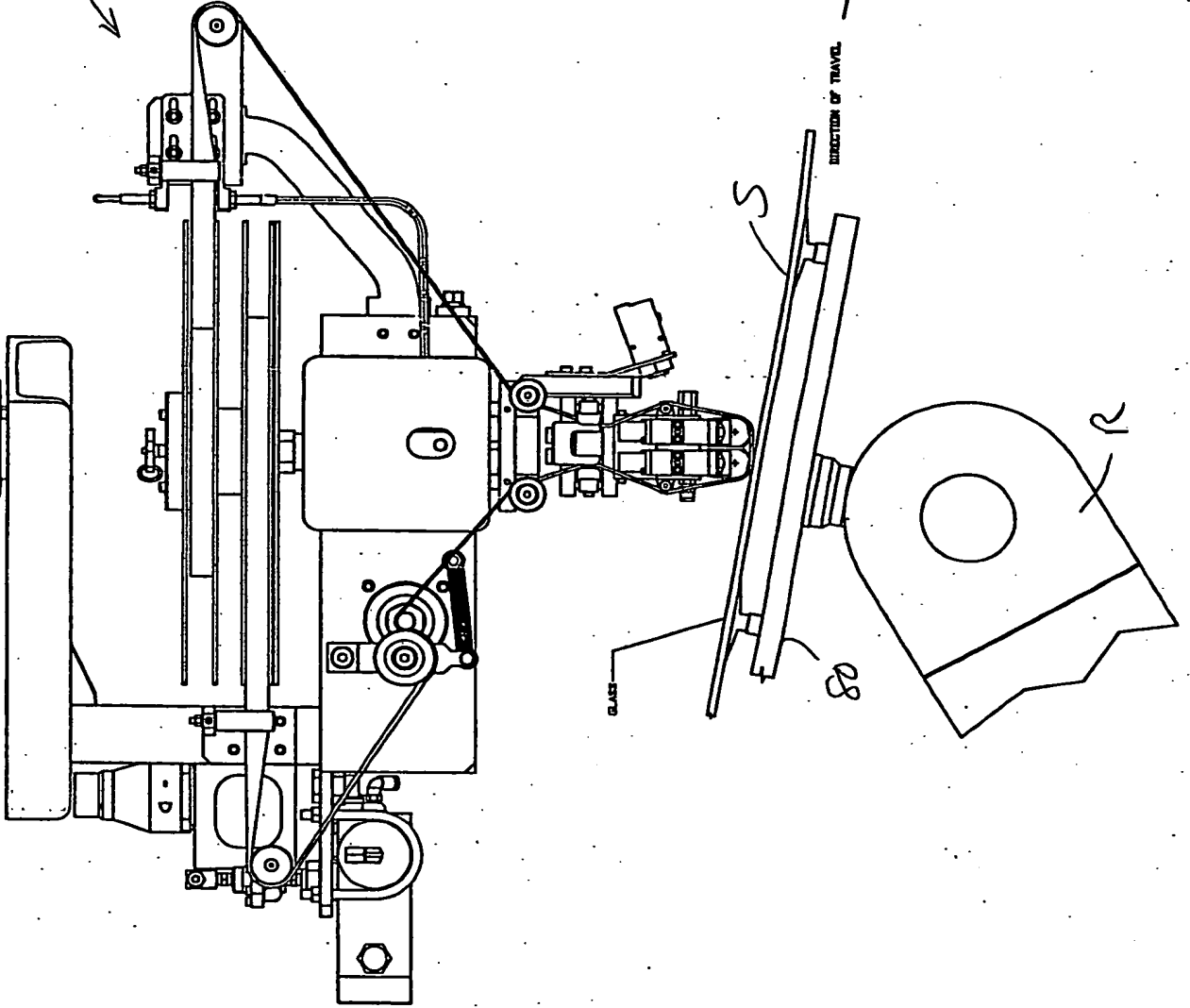
0092920 11401 02626660

T0477"0252550

STATIONARY MOUNT

FIG. 19A

16



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FIG. 19B

